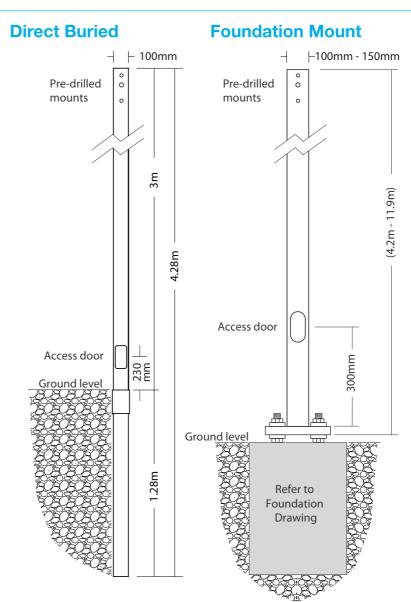
## **POLES**





### **Square steel poles**

- Pole shaft is electro-welded ASTM-A500 grade C steel with minimum yield strength of 50,000psi
- Pole base is ASTM-A36 hot-rolled steel plate with minimum yield strength of 36,000 psi.

FIG 1

- Poles are supplied with galvanized ragbolts featuring double nuts and washers. Ragbolts conform to ASTM F 1554-07a Grade 55 with minimum yield strength of 55,000 psi.
- BLACK POWDER COATED FINISH. Each pole is finished with LSI's DuraGrip® Plus baked-on polyester powder coat finishing process to give the pole an exceptionally attractive appearance. The process electrostatically applies and thermally fuses a polyester powder to the pole. This unique protection process provides an extremely smooth and uniform finish which withstands extreme weather changes without cracking or peeling. Standard finish colour is black; other colours are available upon request. DuraGrip® Plus features added protection with a 3.0 to 5.0 mil thickness of polyester powder finish plus an inner coating. This specially developed inner coating is a thermal plastic hydrocarbon resin applied to the inside of the pole to seal and protect against atmospheric and corrosive matter. DuraGrip® Plus finish features a seven-year limited warranty.
- A single access door is provided 300mm above the pole base. The access door is 75mm wide x 150mm high for poles 6.7 metres in length & greater, & 50mm wide x 100mm high for poles less than 6.7 metres in length.
- Pre-drilled (back to back) mounting holes to suit all LSI-Hamilton area lighters. Plugs supplied if only one side used.



### **Direct Buried Poles**

Model	Height OA (m)	Height AFGL (m)	Outside Dimension (mm)
100S-3.0-W3.2*	4.28	3.0	100 x 100

**OA** Overall

**AFGL** Above finished ground level

### **Foundation Mounted Poles**

Model	Height (m)	Outside Dimension (mm)	PCD (mm)	Base Details
100S-4.2-W3.2*	4.2	100 x 100	279	Fig 3
100S-4.9-W3.2*	4.9	100 x 100	279	Fig 3
100S-6.1-W3.2*	6.1	100 x 100	279	Fig 3
100S-6.7-W3.2*	6.7	100 x 100	279	Fig 3
100S-7.9-W3.2*	7.9	100 x 100	279	Fig 3
100S-7.9-W4.8*	7.9	100 x 100	279	Fig 3
100S-9.1-W4.8*	9.1	100 x 100	279	Fig 4
125S-9.1-W4.8*	9.1	125 X 125	279	Fig 4
150S-11.9-W4.8*	11.9	150 X 150	305	Fig 5

PCD Pitch circle diameter

**EPA** Effective projected area

## **Ragbolts**

Model	Dimensions Length x diameter (mm)	Pole Height (m)
RB20	790 x M20	4.2, 4.9. 6.1, 6.7
RB24	800 x M24	7.9, 9.1, 11.9



Ragbolts only cannot be used for construction of the pole footings.

They must form part of the overall cage. Please refer to foundations (Fig 4)

# Cages

Model	Dimensions Length x diameter (mm)	Pole Height (m)
RC1250	1250 x 279PCD (M20)	4.2, 4.9. 6.1, 6.7
RC1600	1600 x 279PCD (M24)	7.9, 9.1
RC2200	2200 x 305PCD (M24)	11.9

Note 2

If cages are purchased, ragbolts are not required, as they are included in the construction of the cage





<sup>\*</sup>Donates colour - replace with BLK = Black. SL = Silver others on application

## **POLES**

## **Foundation depths**

Pole height AFGL (m)	Foundation depth (m)	Base plate projection (see Fig 6) (mm)
4.2	1 .35	85
4.9 – 6.7	1.35	85
7.9	1.7	85
9.1	1.7	105
11.9	2.3	105

#### Note 3

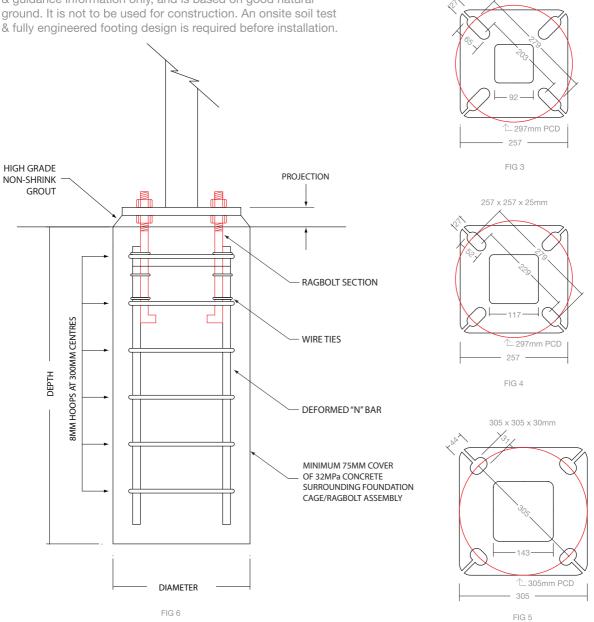
The foundation depths are in accordance with the recommendations of Australian standard AS1798:1992. These values are for guidance purpose only & are not to be used for construction. The actual foundation depths must be confirmed by the relevant engineers footing design, based on the site soil conditions & terrain category.

#### **Foundations**

The illustrated foundation design is for general arrangement & guidance information only, and is based on good natural ground. It is not to be used for construction. An onsite soil test

#### **Pole Base Details**

257 x 257 x 20mm



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